

MASTER®

PRECISION PRODUCTS

APPLICATION DATA SHEET

MASTER ABRASIVES LTD

Customer Name		OPP Number		Date	
Contact Name		Contact Number			
Designation		Email Address			
OPERATION					
Machine		Size		Type	
Model		Specification		Usage per Annum	
Spindle Power		Traget Price			
Stub Sent		Current Brand			
Wheel Speed (RPM)		Drawing Number			
Surface Speed (m/s)		REASONS FOR TRIAL			
Workpiece Speed (RPM)					
GRINDING PARAMETERS			COMPONENT DETAILS		
Mode		Please attach sketch (Preferably showing workpiece-wheel contact)			
Depth of Cut		Size			
Traverse Rate		Feature			
Infeed Rate		Material			
Cycle Time		Hardness			
Dressing Frequency		Stock Removal			
Coolant Type		Finish Required			
Straight or Angle Approach		Pre-Grinding Operation			
METHOD OF DRESSING			DRESSING PARAMETERS		
			Depth of Cut (mm)		
			Traverse Rate (mm/min)		
			Dressing Frequency (components)		
REMARKS					

Master® Specification		Completed by	
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